

Work Order ID 91947

91947

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October-30-12 7:12:33 AM

Item ID: D206-559-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 10/18/12 Start Qty: 6.00

6

Cust Item ID:

Required Date: 11/09/12 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-559	rev L

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-559-013				CHG006				

DAS
15
2-89
12-10-30

[Signature] 12-10-30
(6)

160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									

6 12/10/30 *[Signature]*

170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

DAS
15
2-89
12-10-30

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-559-013 Location: <u>B</u>								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

12-10-30

Picklist Print

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Work Order ID: 91947

Parent Item: D206-559-013

Parent Item Name: Bearpaw



Start Date: 10/18/12

Required Date: 11/09/12

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:J04.02.17Blank size changedKJ/JLM
 IPP Rev:K 07-01-02 Was K10008 JLM
 IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC
 IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G
 10.10.04 per DS19527 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ANK12A Bolt		Purchased	No			160	Each	539.0000	12	72	-	20	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST357		500							
				122416		500			28	122416			
				ST358		34							
				116704		0							
				121541		34			34x	121541			
				ST359		5							
				112314		0							
				121068		5							
ANK20A Bolt		Purchased	No			160	Each	464.0000	12	72	✓	20 12/10/13	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		50							
				116419		50							
				ST357		80							
				122416		80			28	122416			
				ST358		200							
				122800		200							
				ST359		134							
				117514		51							
				121060		1							
				121541		82							

Picklist Print

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Work Order ID: 91947

Parent Item: D206-559-013

Start Date: 10/18/12

Required Date: 11/09/12

Parent Item Name: Bearpaw

Start Qty: 6.00

Required Qty: 6.00

AN960JD416

NAS1149D0463J

Purchased

No

160

Each

29.0000

Washer

23

144

123355 JB

SL

Smb

6

Location

Loc Qty

Loc Code

ST351

29

116289

8

119097

21

D2182B

Rubber Cushion

Manufactured

No

160

f

163.8958

25

15

JP

SL

645"

Smb 6

Location

Loc Qty

Loc Code

ST412

163.89577

63413

1.6

66063

41.61817

86201

120.6776

94021

D22274

Radius Block

Manufactured

No

160

Each

284.0000

12

72

JP 12/16/30

SL

Smb

6

Location

Loc Qty

Loc Code

ST008

284

86855

6

88452

43

89280

235

89280

D2432

206 (24") Bearpaw

Manufactured

No

160

Each

2.0000

2

12

919254P

SL

Smb

6

Location

Loc Qty

Loc Code

ST495

2

68672

0

86337

2

906468P

Picklist Print

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Work Order ID: 91947

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 10/18/12

Required Date: 11/09/12

Start Qty: 6.00

Required Qty: 6.00

D2438

Clamp

Manufactured No

160 Each 106.0000

6

36

JB

85

Location

Loc Qty

Loc Code

FG

4

87532

4

ST456

102

77038

6

83266

46

90861

50

83266

D2529

Washer

Manufactured No

160 Each 456.0000

12

72

JB

82

Location

Loc Qty

Loc Code

ST011

456

79485

16

89356

440

89356

D2732

Rubber Extrusion

Manufactured No

160 f 246.4295

2.5

15

JB

82

Location

Loc Qty

Loc Code

ST410

246.4294684

70987

0.3

83560

246.129468

83560

MS21042L4

Nut

Purchased No

160 Each 6,357.0000

12

72

JB

12/10/30

82

Location

Loc Qty

Loc Code

314

830

122452

830

ST300

27

119017

20

121444

7

ST314

5500

123021

3000

123248

900

123355

1600

122452

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Shop Packet Print

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Smb

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6	4	6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP